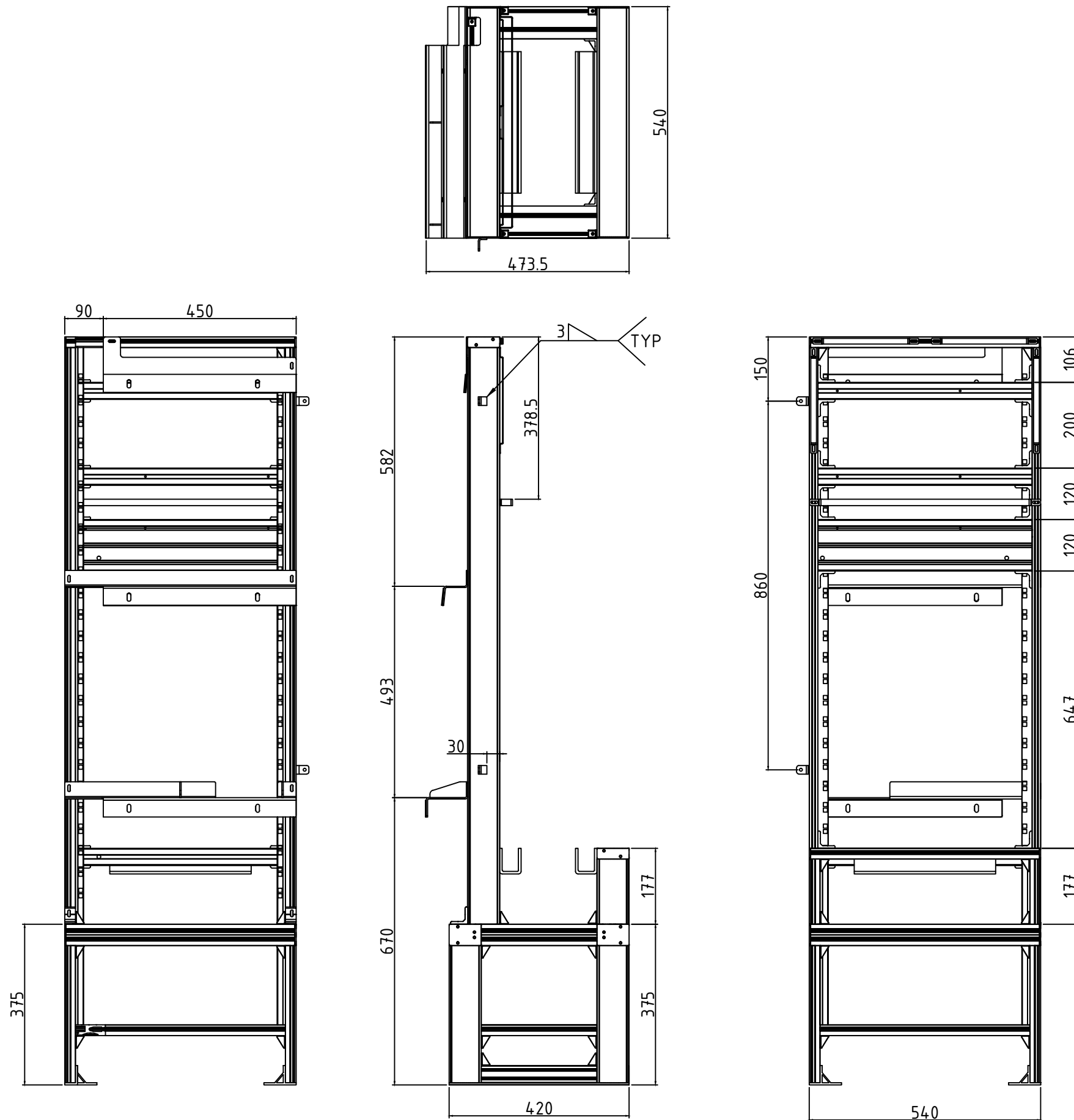


3		2		1							
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE		+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	~	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2002 (PT.-9) (MEDIUM)								QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C											
WELDING SHALL BE CARRIED OUT AS PER IS. 9595-96								STATUS:			

UNCONTROLLED



NOTE:

1. ALL DIMENSIONS ARE IN mm
2. ALL ALUMINIUM PARTS SHALL BE ANODISED TO Gr.AC15 of IS:1868.

[illegible]